

Work Order ID 56858

March 11, 2010 10:07:56 AM



Page 1

Item ID: D3200-3

Revision ID:

Item Name: Door Wedge

Start Date: 11/03/2010 Start Qty: 20.00

Required Date: 22/03/2010 Req'd Qty: 20.00

Reference:

10-03-11

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3200

Rev A

100



Bandsaw

Jeaspa Bandsaw

BAND SAW

0.00

Memo

Cut blank: 1.000 X 1.800"

0.00

G.A 10/03/14

20 0

110



HAAS I

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

0.00

Memo

1-Machine D3200-3 as per Folio FA337 and Dwg D3200 12-Debur

0.00

G.A 10/04/14

20 0

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

G.A 10/04/14

20 0

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Setup Start

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Date:

Tooling:

Date:

Run Start

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

mf 10/03/15

20

140



Packaging

Packaging

Identify as per dwg & Stock Location: 44

Memo

0.00

0.00

Rec'd 3/16 (20)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/03/17 MF 10-3-16

Picklist Print

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Page 1

Work Order ID: 56858

Parent Item: D3200-3

Parent Item Name: Door Wedge


Comments: IPP Rev:A Removed from 9 Digit 06-01-25 JLM

Start Date: 11/03/2010

Required Date: 22/03/2010

Start Qty: 20.00

Required Qty: 20.00

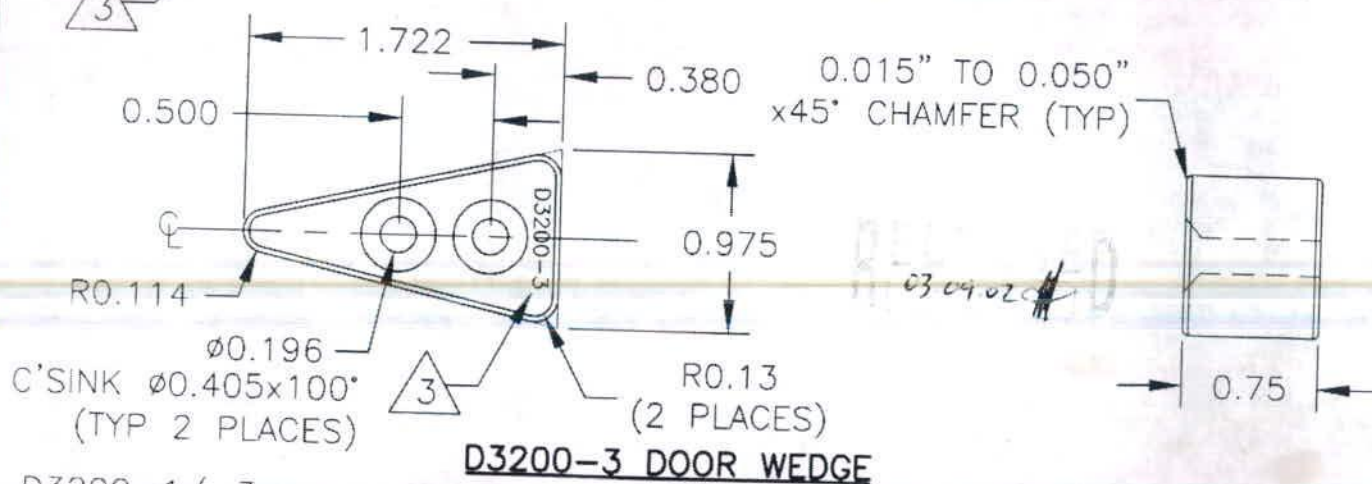
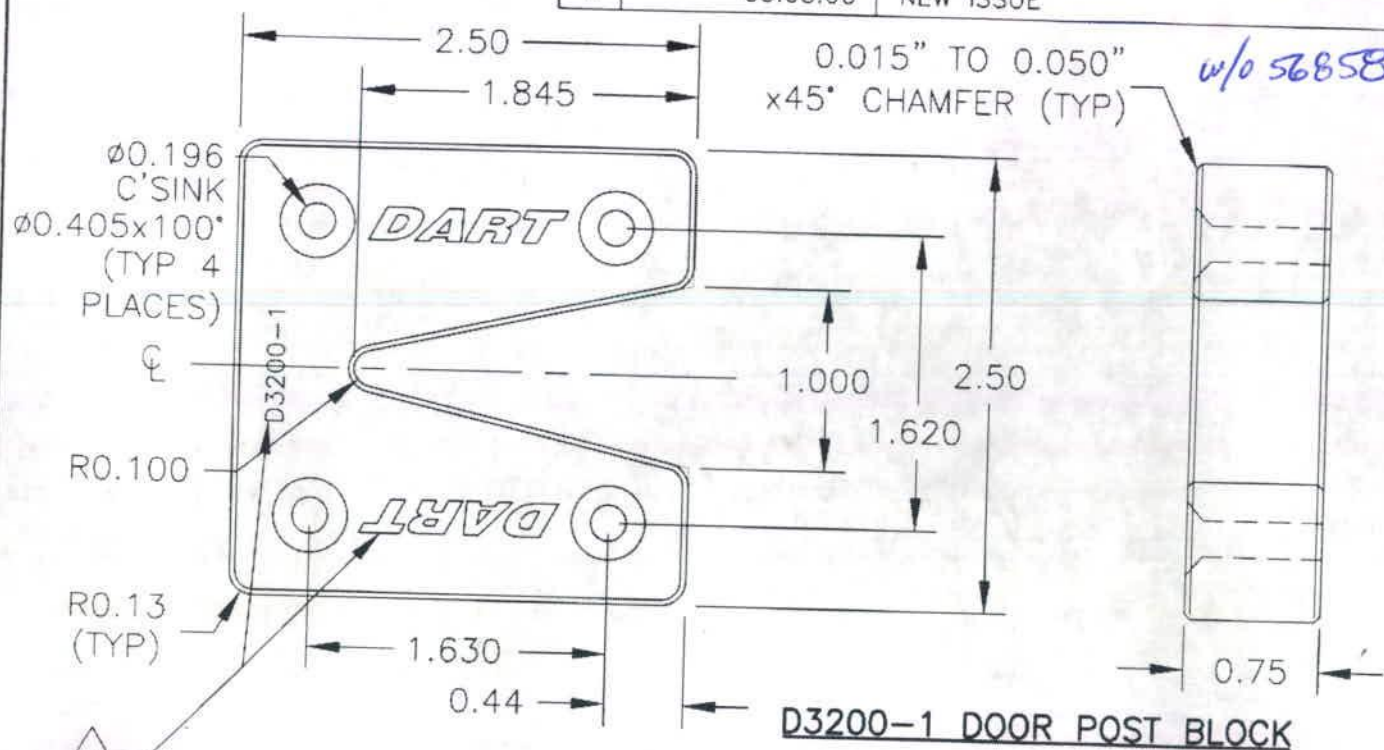
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10  UHMW 1" Black		Purchased	No			100	sf	418.2888	0.3158			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	386.5411	
112186	122.0164	
113166	21.6264	
113903	242.8983	
Main Warehouse		
ST	31.7477	
111354	31.7477	

3.2083⁺⁺ H.A 10/03/14



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3200	REV. A
DATE 03.08.06		TITLE DOOR WEDGE	SHEET 1 OF 1
A	03.08.06	NEW ISSUE	SCALE 1:1



D3200-1/-3

- 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689
- 2) PARTS ARE SYMMETRIC ABOUT CENTERLINE
- 3) ENGRAVE DART LOGO AND P/N IN AREAS SHOWN
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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